

PART 1 GENERAL

1.1 RELATED DOCUMENTS

- A Drawings and general provision of the Contract apply to this section.

1.2 QUALITY ASSURANCE

- A. For each letter form and graphic image process indicated, furnish products of a single manufacturer.

1.3 SUBMITTALS

- A. Provide shop drawings' listing of sign types, lettering and locations and overall dimensions of each sign.
- B. Samples: Provide one full size sample sign of type, style and color specified including method of attachment.
- C. Submit manufacturer's installation instructions.
- E. Include installations template and hardware.

1.4 DELIVERY, STORAGE, and HANDLING

- A. Package separately or in like groups of names, labeled as to names enclosed. Include installation template, hardware or adhesive specified installation instructions.

1.5 ENVIRONMENTAL REQUIREMENTS

- A. Do not install signs when ambient temperature is below 40 degrees F. Maintain this minimum temperature during and after installation of signs.

PART 2 PRODUCT

2.1 SCOPE

- A. The project shall include cast letters as described below, to be installed by owner or contractor. Letterstyle, finish and mounting to be determined by owner.

2.2 ACCEPTABLE MANUFACTURER

- A. Desk & Door Nameplate Co., Inc.
9310 Gulfstream Road, Frankfort, IL 60423 | telephone 815.806.8670 | fax 815.806.8999 | info@deskndoorusa.com
2895 21st Ave. North, St. Petersburg, FL 33713 | telephone 727.327.1472 | fax 727.327.6074 | ddncsign@tampabay.rr.com
- B. Substitutions: [None permitted].

2.3 FABRICATION OF LETTERS

- A. Fabricate letters to comply with requirements indicated below and as indicated on drawings.
- B. CAST LETTERS: Form letters by sand casting. Produce characters with smooth flat faces, sharp corners, precisely formed lines and profiles, free from pits, scale, sand holes and other defects. Cast anchoring devises into individual letters as required for anchorage.

2.4 MATERIALS GENERAL

- A. Metal: {Aluminum} [Bronze]
- B. Letter Height w/ Suggested Depths: *see castletterstyles.pdf*



2.4 MATERIALS GENERAL (con't)

C. Letterstyle: _____]

AVANT EXTRA BOLD

AVANT GARDE

CENTURY BOLD

CLARENDON BOLD

EUROSTILE BOLD

EUROSTILE BOLD EXTENDED

FRIZ QUADRATA

FRUTIGER 65

FUTURA DEMI BOLD

GARAMOND BOLD

GOUDY BOLD

KABEL

PALATINO BOLD

HELVETICA REGULAR

HELVETICA MEDIUM

HELVETICA BOLD

HELVETICA BOLD EXTENDED

OPTIMA REGULAR

OPTIMA BOLD

TIMES NEW ROMAN

TIMES BOLD

UNIVERS 55

UNIVERS 57

UNIVERS 65

UNIVERS 67

D. Finish: _____]

Aluminum: [Natural Satin] [Baked Enamel] [Clear Anodized] [Noevau Patina]

[Gold, Medium Bronze, Dark Bronze, Black Anodized]

Bronze: [Natural Satin] [Oxidized] [Polished] [Patina]

E. Mounting: _____]

[F-2 Flush Mount] [P-3 Projected Mount w/ Spacer] [P-4 Projected Mount w/ Bracket] [B-1 Rear Bar Mounting]

[B-2 Base Bar Mounting] [B-3 Base Channel Mount]

F. Text:

Line 1: _____]

Line 2: _____]

Line 3: _____]

