

Fabricated Metal Specifications

PART 1 GENERAL

1.1 RELATED DOCUMENTS

A Drawings and general provision of the Contract apply to this section.

1.2 QUALITY ASSURANCE

A. For each sign form and graphic image process indicated, furnish products of a single manufacturer.

1.3 SUBMITTALS

- A. Provide shop drawings: Submit scaled shop drawings showing fabrication method, finish, anchoring methods, layout, and installation method.
- B. Submit manufacturer's installation instructions.
- C. Include installations template and hardware.

PART 2 PRODUCT

2.1 SCOPE

A The project shall include cast letters as described below, to be installed by owner or contractor. Letterstyle, finish and mounting to be determined by owner.

2.2 ACCEPTABLE MANUFACTURER

- A. Desk & Door Nameplate Co., Inc.
9310 Gulfstream Road, Frankfort, IL 60423 | telephone 815.806.8670 | fax 815.806.8999 | info@deskndoorusa.com
2895 21st Ave. North, St. Petersburg, FL 33713 | telephone 727.327.1472 | fax 727.327.6074 | ddncsign@tampabay.rr.com
- B. Substitutions: [None permitted].

2.3 FABRICATION OF LETTERS

- A. Fabricate letters to comply with requirements indicated below and as indicated on drawings.
 - 1. Fabricated LETTERS: Form letters by heliarc welding process or soldering process depending on material chosen. Produce characters with smooth flat faces, sharp corners, precisely formed lines and profiles, free from pits, sand holes, and other defects. Apply anchoring devices into individual letters as required for anchorage.

2.4 MATERIALS GENERAL

- A. Metal: [_____]
[Aluminum] [Stainless Steel] [Brass] [Bronze] [Copper] [Titanium]
- B. Size: [_____]

Letter Height w/ Suggested Depths:

		LETTER HEIGHT														
		8"	10"	12"	14"	16"	18"	20"	24"	30"	36"	42"	48"	60"	72"	Over 72"
D E P T H	1"-2"	✓	✓	✓	✓	✓	✓	✓	✓	✓						
	3"				✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
	4"								✓	✓	✓	✓	✓	✓	✓	
	6"										✓	✓	✓	✓	✓	✓

- C. Letter Depth: [_____]
- D. Letter Style: [_____]
- E. Finish: [_____]
- F. Mounting: [_____]
- G. Text: [_____]

